FINE series PURE Bellows Metal Diaphragm Series



Safety & Clean Technology

Fujikin Incorporated



INDEX

BELLOWS-METAL DIAPHRAGM series

Bellows

Pneumatically-Actuated Bellows Valve3
Pneumatically-Actuated High-Pressure Bellows Valve $\cdots 7$ (High-Pressure Applications)
Switch Bellows® ······11
(Quarter-Turn Switch Type)
Bellows Valve ······15
(Round Handle)
Bellows Needle Valve ·····19
(Rough Needle)
(Flow Control Needle Valve with Micrometer)

Metal Diaphragm

Metal Diaphragm Valve ·····21
(Round Handle for High-Pressure Applications)

Options

Additional Informati	on·····25
Comparison Chart	26

Fujikin Incorporated

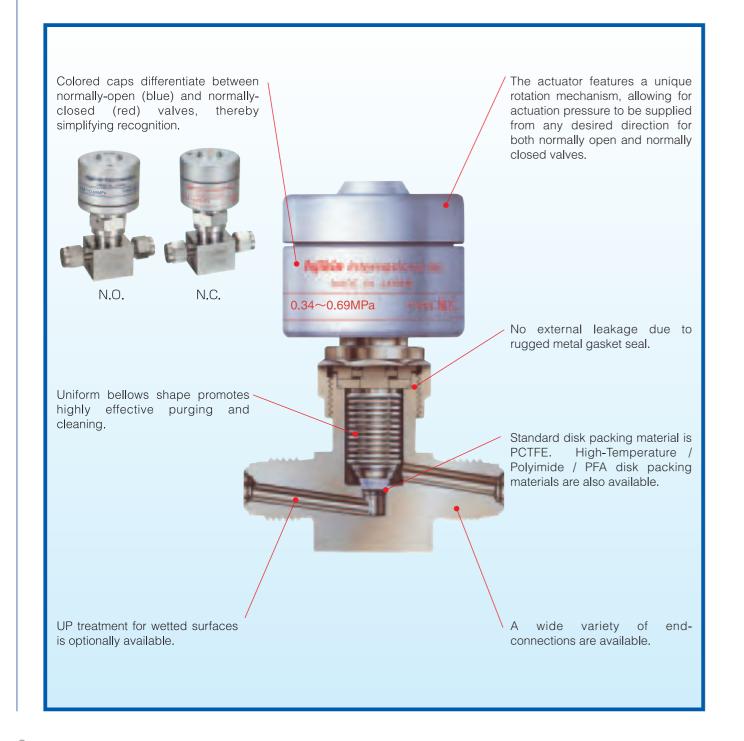


Pneumatically-Actuated Bellows Valves

Stainless Steel 1MPa

The Fujikin pneumatically-actuated bellows valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

The Fujikin bellows valve is the most successful valve in the semiconductor industry due to its superior sealing performance, remarkable durability, compactness, ease of cleaning, and excellent purge characteristics.

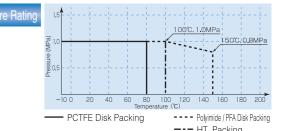


SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Maximum Cv	Actuation Pressure	Actuator Port	End-Connections	Actuation Type
	6.35 (1/4")	4MD	4000.00	0.3	0.04 0.00MD-		F900	Name all Class at (NO)
	9.52 (3/8")	1MPa 145 psi	-10~80 °C 14~176 °F	0.8	0.34~0.69MPa 48~70 psi	Rc 1/8"	UJR	Normally Closed (NC) Normally Open (NO)
	12.7 (1/2")	1 10 poi	11 170 1	0.0	10 10 por		Tube Stub	rtorriany open (rto)

• All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa•m³/sec. Seat leakage: < 5x10⁻¹² Pa•m³/sec Demonstrated superior durablilty - over 5 million cycles (actual test results).

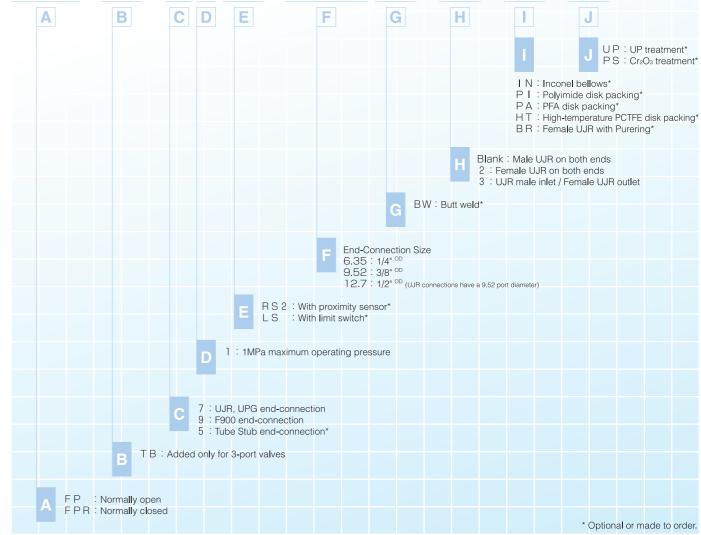
Materials	Part	Material
	Body	SUS316L
	Bellows	SUS316L
	Disk Packing	PCTFE
	Actuator	A5056



PART NUMBER DESIGNATION

Please use the part number designations below when placing an order.

FPR-[]]-71[]-6.35[]-[]-[





DIMENSIONS

Figure 1

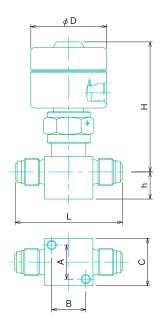


Figure 2

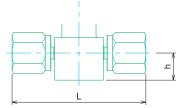


Figure 3

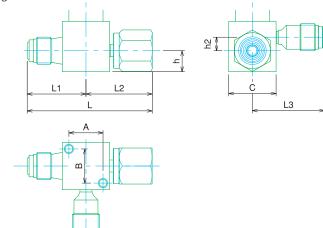
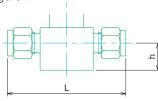
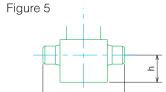


Figure 4





											(Unit	:mm)
Part Number	Figure	D	L	Н	h	А	В	С	L1	L2	L3	h2
FP(R)-71-6.35	1	40	57.1	68.4	14.3	18	18	25				
FP(R)-71-6.35-2	2	40	70.6	68.4	14.3	18	18	25				
FP(R)-71-9.52	1	40	76.2	72.9	11.1	20.2	20.2	28				
FP(R)-71-9.52-2	2	40	83	72.9	12.7	20.2	20.2	28				
FP(R)-TB-71-6.35	3	40	65.7	74.7	11.1	18	18	25	31	34.7	38.1	7.1
FP(R)-TB-71-9.52×6.35	3	40	69.9	74.7	11.1	18	18	25	31.8	38.1	38.1	7.1
FP(R)-51-6.35	5	40	42.9	67.9	17.3	18	18	25				
FP(R)-51-9.52	5	40	57.1	72.9	12.7	20.2	20.2	28				
FP(R)-51-12.7	5	40	57.1	27.9	12.7	20.2	20.2	28				
FP(R)-91-6.35	4	40	63.5	68.4	14.3	18	18	25				
FP(R)-91-9.52	4	40	80	72.9	12.7	20.2	20.2	28				
FP(R)-91-12.7	4	40	85	62.9	12.7	20.2	20.2	28				

See Figure 1 for dimension keys not shown in other Figures.

OPTIONS

Block Valve

FBL-9.52×6.35-2B3

Block valve design allows for

- · Compact tubing arrangement
- Dead-space free configuration

In addition to our standard 2-actuator, 3-port block, we also offer custom block valves according to customer's specifications.





FPR-71RS2-6.35

Proximity Sensor

An electrical signal confirms open or closed position of valve. The non-contact proximity sensor offers unsurpassed safety.

Limit Switch

FPR-71LS-6.35

An electrical signal confirms open or closed position of





FBT-70-6.35-3B4-BR-EAJ

Multi-Mini

Smaller size actuator (Ø30 mm) makes it easy to create even more compact block valve configurations.

Other

Angle-type and 3/4" OD (Ø19.05 mm connection size) size can be made according to customer specifications.



Photos are samples of each product type.



Pneumatically-Actuated High Pressure Bellows Valve

Stainless Steel 16.2 MPa

The Fujikin pneumatically-actuated high-pressure bellows valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

The Fujikin bellows valve is the most successful valve in the semiconductor industry due to its superior sealing performance, remarkable durability, compactness, ease of cleaning, and excellent purge characteristics.



SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Maximum Cv	Actuation Pressure	Actuator Port	End-Connections	Actuation Type
	6.35 (1/4")	16.2MPa	−10~80 °C	0.0	0.39~0.59MPa	Rc 1/8"	F900	Normally Closed (NC)
	9.52 (3/8")	2 2 E 0 poi	14~176 °F	0.3	56~85 psi	NC 1/8	UJR Tube Stub	Normally Open (NO)

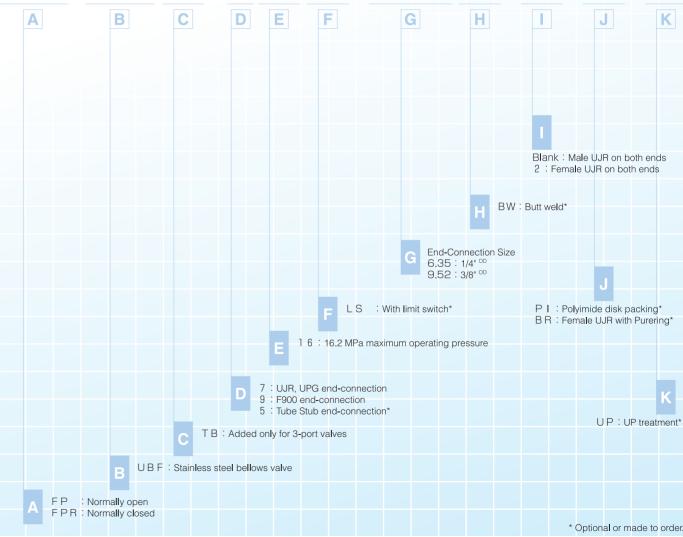
●All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa•m³/sec. Seat leakage: < 5x10⁻¹² Pa•m³/sec Demonstrated superior durablilty - over 100,000 cycles (actual test results).

Materials	Part	Material	Temperature/Pressure Rating	20.0				40°C.1		C. 14.	 4MPa	-	-		- -
	Body	SUS316L		(MPa)				_	Ý				150	C 12	.3MPa
	Bellows	Inconel 718		essaure 0.01											- † -
	Disk Packing	PCTFE		€ 5.0	†							Ħ		÷	
	Gasket	NW2201(Nickel)		-	10 0	20	40	60 Ter	80 1 mperatur	00 1 re (℃)	20	140	160	180	200
	Actuator	A5056			PC	TFE C	isk P	acking	9 -		Poly	/imid	e Dis	k Pa	cking

PART NUMBER DESIGNATION

Please use the part number designations below when placing an order.

FPR-UBF[]]-716[]-6.35[]-[]-[





Pneumatically-Actuated Bellows Valves

DIMENSIONS

Figure 1

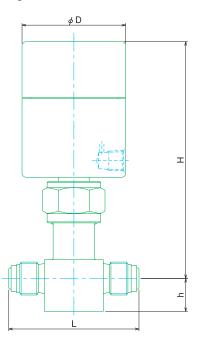


Figure 2 Figure 3

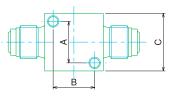


Figure 4

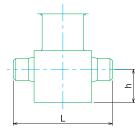
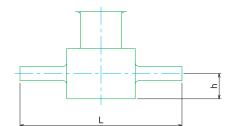


Figure 5



							(Un	iit:mm)
Part Number	Figure	D	L	Н	h	А	В	С
FP(R)-UBF-716-6.35	1	50	58.7	115(122)	11.1	18	18	25
FP(R)-UBF-716-9.52	2	50	70.6	115(122)	11.1	18	18	25
FP(R)-UBF-716-6.35-2	1	50	76.2	115(122)	11.1	18	18	25
FP(R)-UBF-716-9.52-2	2	50	83	115(122)	11.1	18	18	25
FP(R)-UBF-516-6.35	4	50	44.5	115(122)	11.1	18	18	25
FP(R)-UBF-516-6.35BW	5	50	71	115(122)	11.1	18	18	25
FP(R)-UBF-916-6.35	3	50	63.5	115(122)	11.1	18	18	25
FP(R)-UBF-916-9.52	3	50	66	115(122)	11.1	18	18	25
/ Dragkata indicata dimonais		roo alluu alaa	and walven	Coo Figure 1 for d	mananalan le	avia mat abi	ou on the sale	a v [] a

() Brackets indicate dimensions for normally-closed valves. See Figure 1 for dimension keys not shown in other Figures.

OPTIONS

Limit Switch

FPR-UBF-716LS-6.35

An electrical signal confirms open or closed position of



Third-Party Certifications

Valves may be tested and certified by a third-party testing agency to verify conformance to published standards, such as high-pressure gas service specifications, and so on. Contact Fujikin for further details.

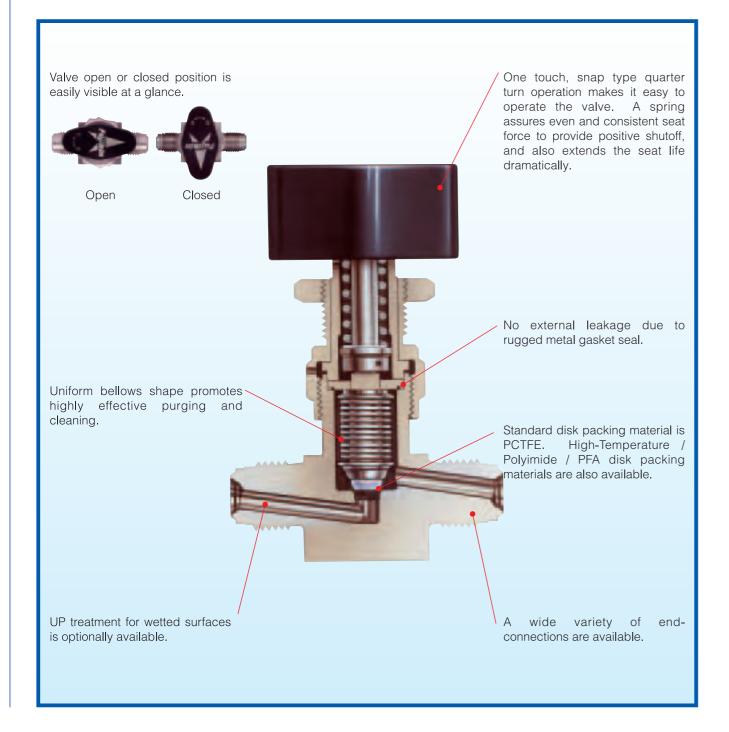


Switch Bellows® (Quarter Turn Switch Type)

Stainless Steel 1MPa

The Fujikin Switch Bellows® valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

The Fujikin Switch Bellows® valve is the most successful valve in the semiconductor industry due to its superior sealing performance, remarkable durability, compactness, ease of cleaning, and excellent purge characteristics.



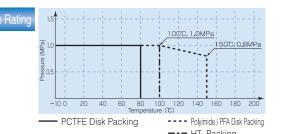
Switch Bellows® Valves

SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Maximum Cv	End-Connections
	6.35 (1/4")		4000.00	0.3	F900
	9.52 (3/8")	1MPa 145 psi	-10~80 °C 14~176 °F	0.9	UJR
	12.7 (1/2")	140 psi	14: - 170 1	0.8	Tube Stub

●All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa•m³/sec. Seat leakage: < 5x10⁻¹² Pa•m³/sec Demonstrated superior durablilty - over 20,000 cycles (actual test results).

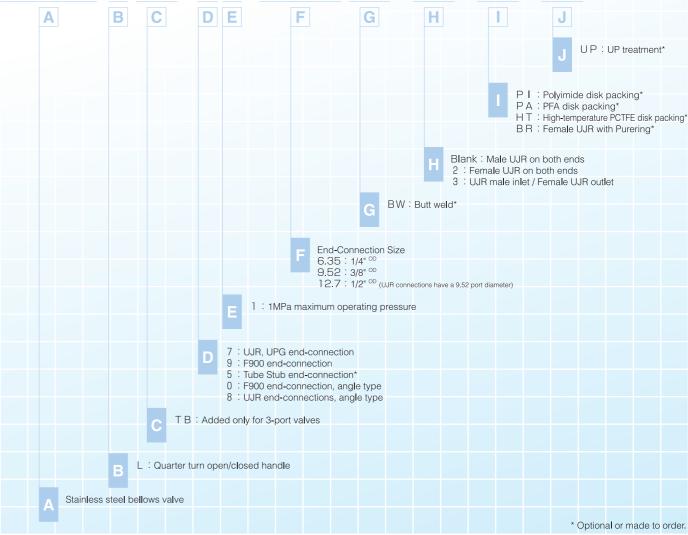
Materials	Part	Material
l	Body	SUS316L
	Bellows	SUS316L
	Disk Packing	PCTFE
	Handle	Nylon 6



PART NUMBER DESIGNATION

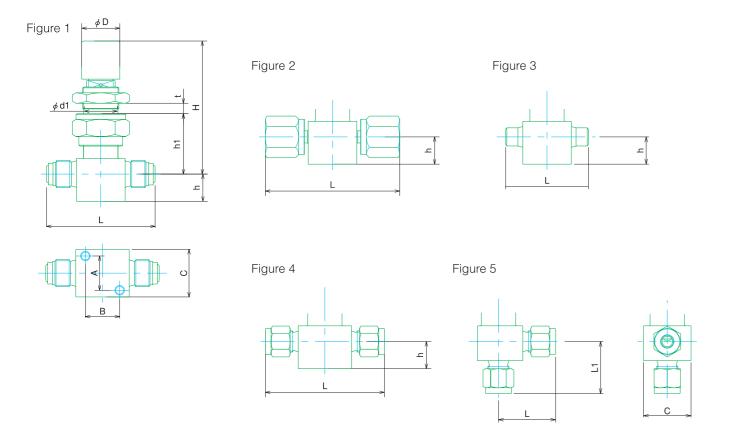
Please use the part number designations below when placing an order.

FUBF L[]]-71-6.35[]-[]-[



Switch Bellows® Valves

DIMENSIONS



											(Unit	:mm)
Part Number	Figure	D	L	Н	h	t	h1	d1	А	В	С	L1
FUBFL-71-6.35	1	20	57.1	71.5	14.3	8.5	31.5	19.5	18	18	25	
FUBFL-71-6.35-2	2	20	70.6	71.5	14.3	8.5	31.5	19.5	18	18	25	
FUBFL-71-9.52	1	20	76.2	76.3	11.1	8.5	36	19.5	20.2	20.2	28	
FUBFL-71-9.52-2	2	20	83	76.3	12.7	8.5	36	19.5	20.2	20.2	28	
FUBFL-51-6.35	3	20	42.9	71.5	14.3	8.5	31.5	19.5	18	18	25	
FUBFL-51-9.52	3	20	57.1	76.3	12.7	8.5	36	19.5	20.2	20.2	28	
FUBFL-51-12.7	3	20	57.1	76.3	12.7	8.5	36	19.5	20.2	20.2	28	
FUBFL-91-6.35	4	20	63.5	71.5	14.3	8.5	31.5	19.5	18	18	25	
FUBFL-91-9.52	4	20	80	76.3	12.7	8.5	36	19.5	20.2	20.2	28	
FUBFL-91-12.7	4	20	85	76.3	12.7	8.5	36	19.5	20.2	20.2	28	
FUBFL-01-6.35	5	20	32	71.5		8.5	31.5	19.5			25	32
FUBFL-01-9.52	5	20	40	76.3		8.5	36	19.5			28	40
FUBFL-01-12.7	5	20	42.5	76.3		8.5	36	19.5			28	42.5

See Figure 1 for dimension keys not shown in other Figures.

OPTIONS

Handle Colors

GT-HL-FUBFL-*

A letter in place of "*" indicates handle color: Blue=B, Green=G, Yellow=Y, Red=R











FUBFL-81-6.35

Other

Angle-type can be made according to customer specifications.

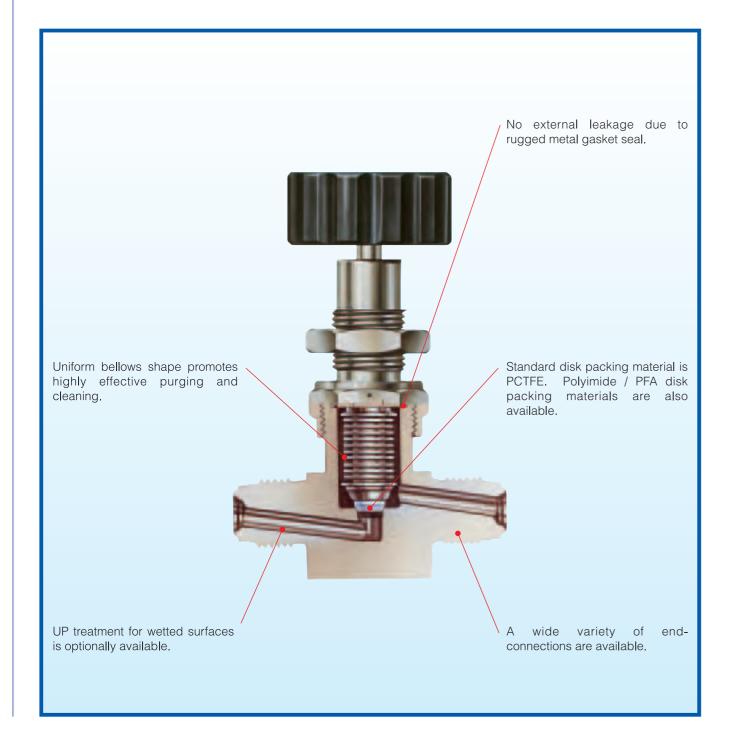


Round Handle Bellows Valve

Stainless Steel 1MPa

The Fujikin Round Handle Bellows valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

The Fujikin Round Handle Bellows valve is the most successful valve in the semiconductor industry due to its superior sealing performance, remarkable durability, compactness, ease of cleaning, and excellent purge characteristics.

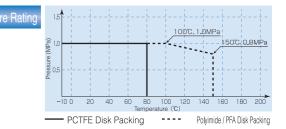


SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Maximum Cv	End-Connections			
	6.35 (1/4")			0.3	F900			
	9.52 (3/8")	1MPa 145 psi	-10~80 °C 14~176 °F	0.8	UJR			
	12.7 (1/2")	145 psi	147~170 7	8.0	Tube Stub			

●All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa•m³/sec. Seat leakage: < 5x10⁻¹² Pa•m³/sec Demonstrated superior durablilty - over 20,000 cycles (actual test results).

Materials	Part	Material					
	Body	SUS316L					
	Bellows	SUS316L					
	Disk Packing	PCTFE					
	Handle	A5056					

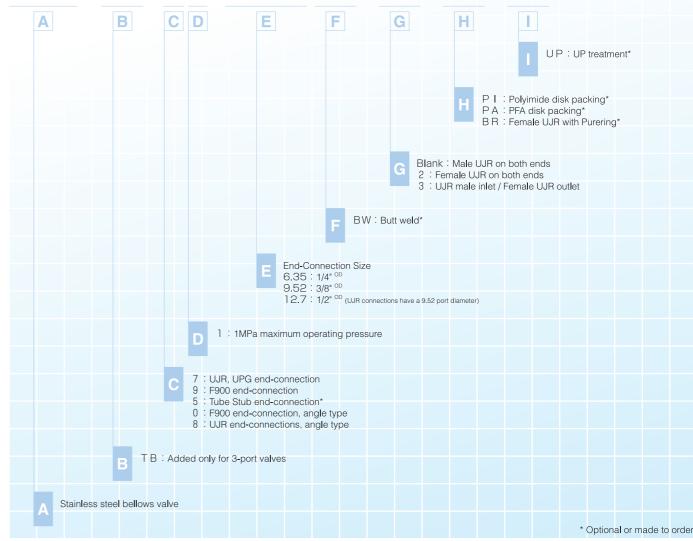


PART NUMBER DESIGNATION

Please use the part number designations below when placing an order.

Round Handle Bellows Valves

FUB-[]]-71-6.35[]-[]-[]

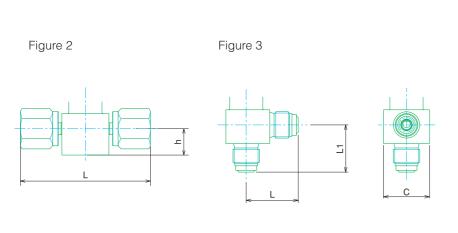


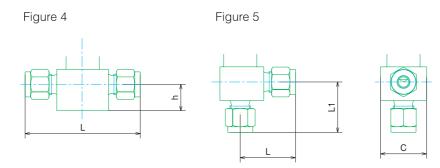


Round Handle Bellows Valves

DIMENSIONS

Figure 1





											(Unit	:mm)
Part Number	Figure	D	L	Н	h	t	h1	d1	Α	В	С	L1
FUB-71-6.35	1	40	57.1	78.5	14.3	9.5	31.5	19.5	18	18	25	
FUB-71-6.35-2	2	40	70.6	78.5	14.3	9.5	31.5	19.5	18	18	25	
FUB-71-9.52	1	40	76.2	83	11.1	9.5	36	19.5	20.2	20.2	28	
FUB-71-9.52-2	2	40	83	83	12.7	9.5	35	19.5	20.2	20.2	28	
FUB-81-6.35	3	40	28.5	78.5		9.5	31.5	19.5			25	25.8
FUB-81-9.52	3	40	38.1	84		9.5	37	19.5			28	35
FUB-91-6.35	4	40	63.5	78.5	14.3	9.5	31.5	19.5	18	18	25	
FUB-91-9.52	4	40	80	83	12.7	9.5	36	19.5	20.2	20.2	28	
FUB-91-12.7	4	40	85	83	12.7	9.5	36	19.5	20.2	20.2	28	
FUB-01-6.35	5	40	32	78.5		9.5	31.5	19.5			25	32
FUB-01-9.52	5	40	40	83		9.5	36	19.5			28	40
FUB-01-12.7	5	40	42.5	83		9.5	36	19.5			28	42.5

See Figure 1 for dimension keys not shown in other Figures.

OPTIONS

Other

Angle-type and 3/4" OD (Ø19.05 mm connection size) size can be made according to customer specifications.





Needle Bellows Valve

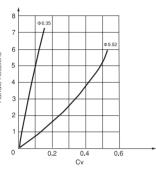
Stainless Steel 1 MPa

The Fujikin Needle Bellows valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

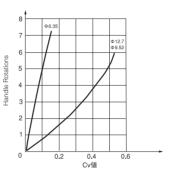
The Fujikin Needle Bellows valve is the most successful valve in the semiconductor industry due to its superior sealing performance, remarkable durability, compactness, ease of cleaning, and excellent purge characteristics.

Rough Needle Valve



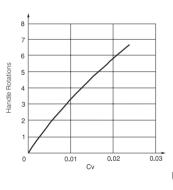




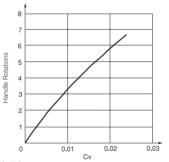


Flow Control Needle Valve with Micrometer









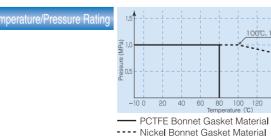
UP Treatment is optionally available.

SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Orifice Diameter	Maximum Cv	End-Connections
	6.35 (1/4") 9.52 (3/8")			5	0.132	
		1MPa	-10~80 °C	1.8	0.02	F900
		145 psi	14~176 °F	0	0.452	UJR
	12.7 (1/2")			O	0.452	

●All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa·m³/sec.

Materials	Part	Material				
	Body	SUS316L				
	Bellows	SUS316L				
	Bonnet Gasket*	PCTFE				
	Handle	A5056				

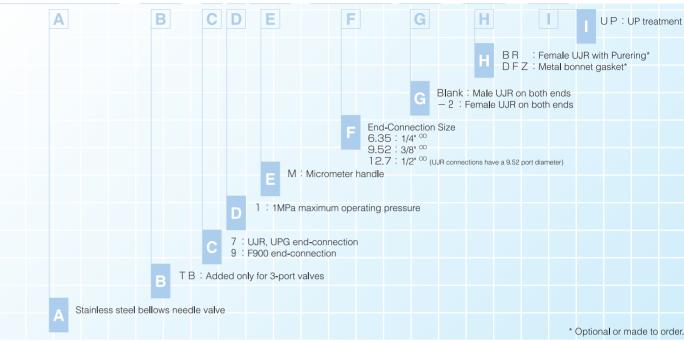


Needle Bellows Valve

PART NUMBER DESIGNATION

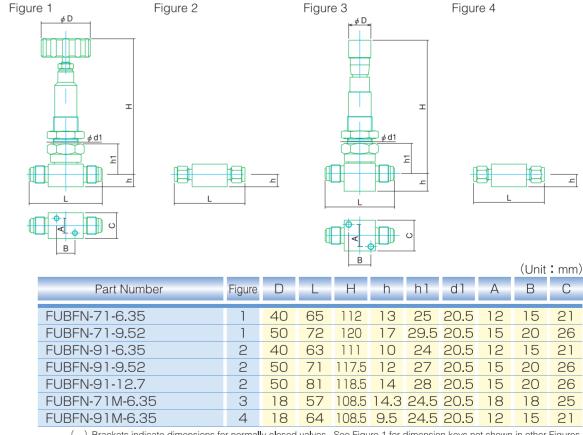
Please use the part number designations below when placing an order.

FUBFN-[]]-71[]-6.35[



Actual shipped products may have additional designations (such as #A, #B) in the part number. These indicate production history and do not indicate a change in function or dimensions

DIMENSIONS



() Brackets indicate dimensions for normally closed valves. See Figure 1 for dimension keys not shown in other Figures

^{*}Metal seal is optionally available.

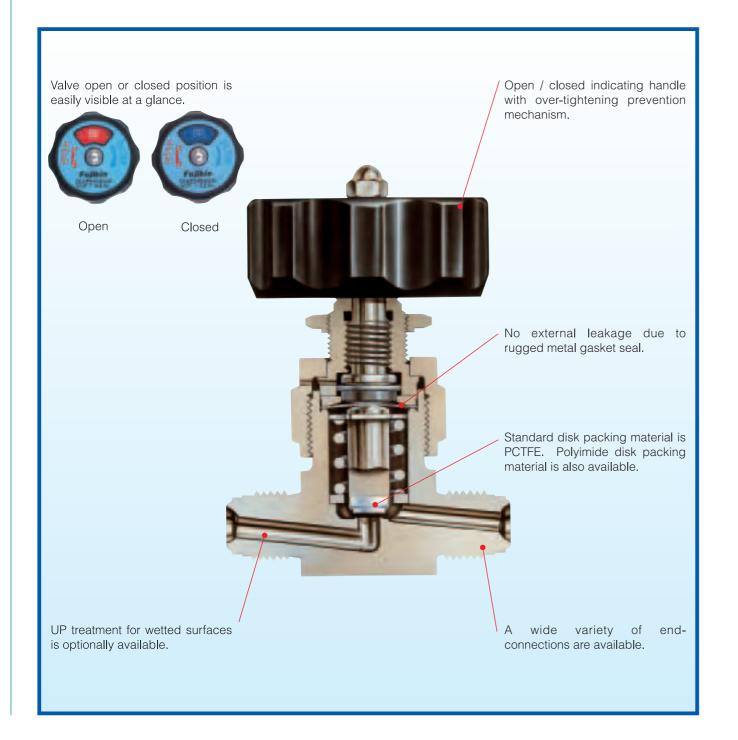


Metal Diaphragm Bellows Valve

Stainless Steel 16.2 MPa

The Fujikin metal diaphragm bellows valve is a compact valve designed for ultra-pure, flammable, or toxic fluid lines for all types of semiconductor equipment and facilities.

The Fujikin metal diaphragm bellows valve offers superior sealing performance, remarkable durability, and compactness.



SPECIFICATIONS

Specification	Nominal Diameter	Maximum Operating Pressure	Fluid Temperature Range	Maximum Cv	End-Connections				
	6.35 (1/4")		4000.00		F900				
	9.52 (3/8")	16.2MPa 2,350 psi	-10~80 °C 14~176 °F	0.3	UJR Tube Stub				
	12.7 (1/2")	2,350 psi	14: - 170 1						

● All valves are helium leak tested. Vacuum method/results: External leakage: < 5x10⁻¹² Pa·m³/sec. Seat leakage: < 5x10⁻¹² Pa·m³/sec Demonstrated superior durablilty - over 9,000 cycles (actual test results).

**The differential pressure between the inlet and outlet should be less than 10.3 MPA (1,500 psid). If the differential pressure exceeds this value, a valve with a higher rating must be specified.

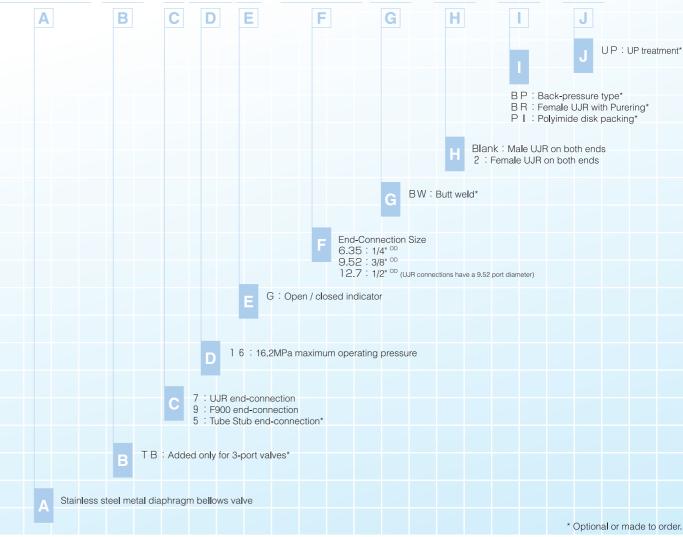
Materials	Part	Material	Temperature/Pressure Rating	20.0						100	ĴC. 16	.2MPa		
	Body	SUS316L		(MPa)					7			/	50°C, 14	4.3MPa
	Diaphragm	Inconel 718		essare		H		- 1	1	1				
	Stem	SUS316L		直 5.0					-t					
	Disk Packing	PCTFE		-1	10 0	20	40	60 Tei	80 1 mperatu		20 14	0 160	0 180	200
	Spring	SUS316WPB			PC	TFE D	isk P	ackinę	g •		Polyimi	de / PF	A Disk F	Packing

PART NUMBER DESIGNATION

Please use the part number designations below when placing an order.

Metal Diaphragm Bellows Valves

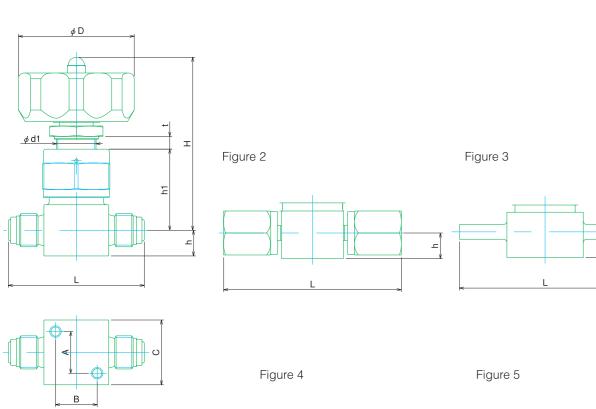
FUDF[]]-716G-6.35[]-[]

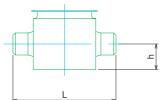


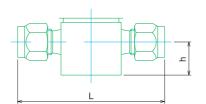


DIMENSIONS

Figure 1







										(Uni	t:mm)
Part Number	Figure	D	L	Н	h	t	h1	dl	А	В	С
FUDF-716G-6.35	1	50	58.7	75.3	11.1	5	35	19.5	18	18	28
FUDF-716G-6.35-2	2	50	70.6	78.8	11.1	5	35	19.5	18	18	28
FUDF-716G-9.52	1	50	76.2	76.3	11.1	5	36	19.5	18	18	28
FUDF-716G-952-2	2	50	83	78.8	11.1	5	36	19.5	18	18	28
FUDF-516G-6.35	4	50	44.5	75.3	11.1	5	35	19.5	18	18	28
FUDF-516G-9.52	4	50	46	75.3	11.1	5	36	19.5	18	18	28
FUDF-516G-6.35BW	3	50	74	78.8	11.1	5	35	19.5	18	18	28
FUDF-516G-9.52BW	3	50	74	78.8	11.1	5	36	19.5	18	18	28
FUDF-516G-12.7BW	3	50	74	78.8	11.1	5	36	19.5	18	18	28
FUDF-916G-6.35	5	50	63.5	75.3	11.1	5	35	19.5	18	18	28
FUDF-916G-9.52	5	50	66	75.3	11.1	5	36	19.5	18	18	28
FUDF-916G-12.7	5	50	73	75.3	11.1	5	36	19.5	18	18	28

See Figure 1 for dimension keys not shown in other Figures.

OPTIONS

Handle Colors

GT-HL-FUDF-*

A letter in place of " * " indicates handle color: Blue=B, Green=G, Yellow=Y, Red=R











FUDF-716G-6.35-BP

Back Pressure Type (High Pressure)

If the back pressure is over 10.3 MPa (1,500 psi), standard valves may not be able to open successfully. Therefore under high back pressure conditions, a stronger internal spring is installed to ensure proper valve operation.

Third-Party Certifications

Valves may be tested and certified by a third-party testing agency to verify conformance to published standards, such as high-pressure gas service specifications, and so on. Contact Fujikin for further details.





FUDF-725-6.35-HP(24.5MPa type) Ultra-High Pressure

Valves able to handle even higher pressures (3,500 psi) than our standard series are optionally available by contacting Fujikin.

Photos are samples of each product type.

OPTIONS



ADDITIONAL INFORMATION

●Inner Surface Treatment

Products with ULTRA EXTREME PURE (UP) Special Internal Treatment

By utilizing a special polishing technology to first remove work-affected and work-hardened layers from the metal surfaces, UP treated products attain an exceedingly pure metal surface having an extremely uniform passivated film. The surface roughness is kept below 0.7 mm Ry, with an average roughness being 0.1mm or less. Additionally, final cleaning is performed in a Class 1 cleanroom to completely remove particles and impurities, and to assure a thoroughly clean product.

The UP treatment is compatible with Hastelloy® and other corrosion resistant materials.

Disk Packing Materials

PCTFE (polytetrafluoroethylene)

Standard seat material on bellows series and metal diaphragm series products.

PI (polyimide), PA (PFA)

Recommended option for non-standard temeratures and fluids.

Body and Bellows Materials

Hastelloy®

For services that require excepional corrosion resistance, Hastelloy C-22® bodies and diaphragms may be specified as an optional material.

Inconel

Inconel 718 bellows may be specified if high-cycle operation is demanded of a valve.

Proximity Sensors and Limit Switches

When open or closed position verification is required on pneumatically actuated valves, proximity sensors or limit switches that output an electrical signal to an external unit are optionally available. Valves with a limit switch may be substituted for proximity sensor valves.

Handle Colors

Handles may be specified in a wide variety of optional colors.

COMPARISON CHART

	_			Bellows			Metal Diaphragm
		Pneumatically Actuated Bellows Valves	Pneumatically Actuated High-Pressure Bellows Valves	Switch Be ll ows	Round Handle Bellows Halve	Needle Bellows Valve	Metal Diaphragm Valve
Pressure Type	High-Pressure	_	•	_	_	_	•
Pres	High-Pressure Gas Cert.	_	A	_	_	_	A
la l	6.35	•	•	•	•	•	•
Nominal Diameter	9.52	•	•	•	•	* 2	•
20	12.7	* 1	_	*1	*1	* 1*2	*1
c	UJR	•	•	•	•	•	•
End-Connection	UJR w/Purering	_	A	_	A	A	A
-Conr	F900	•	•	•	•	•	•
End	Butt Weld	A	A	A	A	_	A
Ш	Socket Weld	A	A	A	A	A	A
Inner Surface Treatment	ВА	•	•	•	•	•	•
Inner (Trea	UP	A	A	•	A	^	•
Body Material	SUS316L	•	•	•	•	•	•
Bo	Hastelloy®	A	A	•	A	^	•
Bellows Material	SUS316L	•	_	•	•	•	_
	Inconel 718	A	•	_	_	_	_
Diaphragm Material	Inconel 718	_	_	_	_	-	•
	PCTFE	•	•	•	•	_	•
Disk Packing Material	PI	A	A	A	A	_	•
Dis	PA	A	_	A	_	_	_
	Proximity Sensor	A	_	-	_	_	_
Other	Limit Switch	A	A	-	_	_	_
ı	Handle Color	-	_	A	-	_	A

*1: Installed only when F900 is selected as end-connection type.

※2: Standard only on rough needle valve type

25 Fujikin Incorporated 26